



*GMC® 2500/3500*

***2015-2016 GMC® 2500/3500***

***GMC 2500/3500 GRILLE  
INSTALLATION INSTRUCTIONS  
30" ADS-SERIES® LIGHT INCLUDED***



**KIT INCLUDES**

(1) Rigid Grille #41584

(18) 5/16 SS Nyloc Nuts

(18) 5/16 x 5/8 Long SS Button Head Screw

(18) 5/16 SS Washers

**IMPORTANT**

Thank you for purchasing Rigid Industries' products for your GMC®. Installation is fairly simple with the right tools and good mechanical abilities. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Please read through all of these instructions and tips before proceeding with the installation. **It is strongly recommended that this product be installed by a professional.**

Installation of this product requires cutting of your factory installed grille. Your factory grille will be unusable after it has been cut. This product has more surface area than your factory grille. It may reduce airflow into your vehicle. Reduction in airflow can potentially lead to overheating issues. This product has been pre-bent to fit the contour of your vehicle grille shell. However, it may have partially flattened during shipping. It may be necessary for you to re-shape in order to get a good fit.

**Always disconnect any power sources connected to your vehicle before servicing fuses or electrical systems.**

## **STEP 1**

Remove (12) press-fit buttons and save for re-use. See Figure 1.

Figure 1:



Figure 1.1:



## **STEP 2**

Remove and save (4) 10mm screws from the top of the grille shell. See Figure 2.

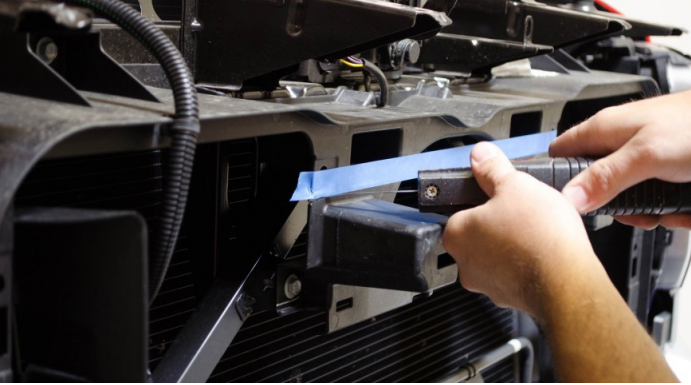
Figure 2:



### STEP 3

Tape off as shown and cut off plastic tabs. See Figure 3.

Figure 3:



### STEP 4

Remove (2) 10mm screws. See Figure 4.

Figure 4:

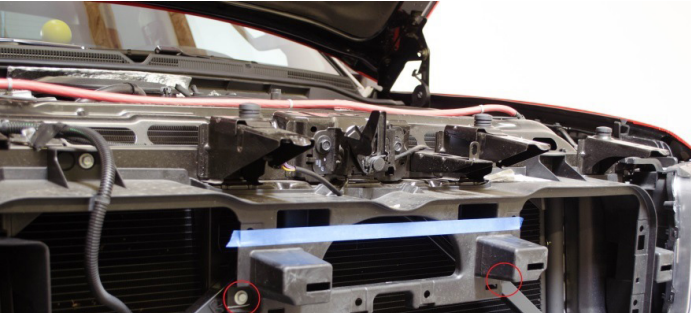
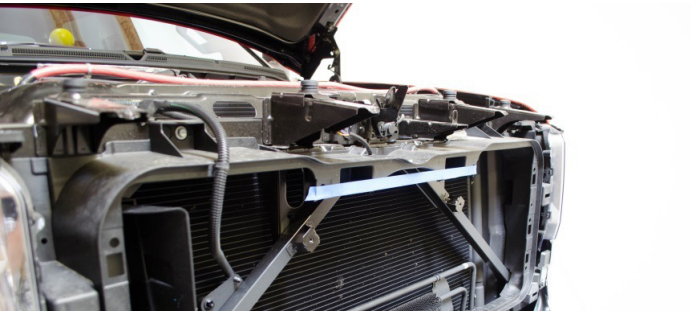


Figure 4.1:



## STEP 5

Cut along center of plastic lip that connects inner grille mesh to factory grille shell. See Figure 5.

Figure 5:



Figure 5.1:



## STEP 6

Place Rigid Industries grille on factory grille shell and mark (18) holes to be drilled with 21/64" drill bit. See Figure 6.

Figure 6:



Figure 6.1:

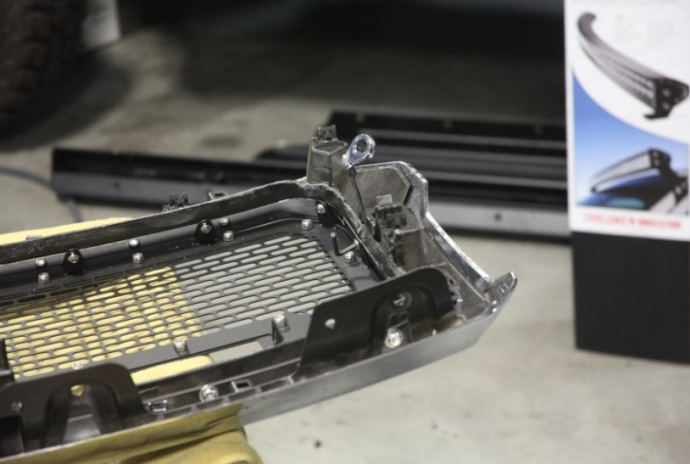




## STEP 7

Install (18) 5/16 x 5/8 Long SS Button Head Screws, (18) 5/16 SS Nyloc Nuts, and (18) 5/16 SS Washers. See Figure 7.

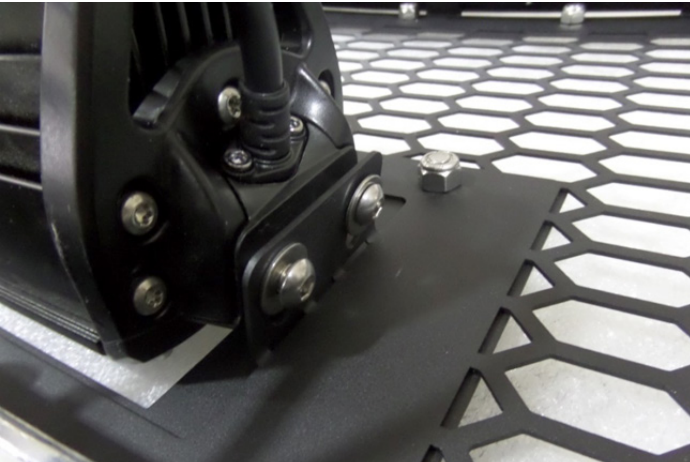
Figure 7:



## STEP 8

Install 30" RDS-Series using hardware provided with the light. See Figure 8.

Figure 8:



## STEP 9

Re-install (4) 10mm screws saved from Step 2. Re-install (12) press-in buttons saved from Step 1.

Wire your lights according to the instructions included with the light. Take care to avoid any heat sources and sharp or abrasive surfaces.



**Your installation is now complete.**

**Welcome to the Rigid Nation!**





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**WARRANTY INFORMATION**

For warranty information, visit [www.rigidindustries.com/about/warranty](http://www.rigidindustries.com/about/warranty)

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